

Certificate

Meeting quality requirements for welding according to the standard
PN-EN ISO 3834-2:2021-09

The Product Certifying Body TÜV NORD Polska Sp. z o.o. accredited by the Polish Centre for Accreditation (No. AC 103) certifies that the requirements of the above standard are met for the company:

Metal-MR Sp. z o.o.
ul. Cebuli 12a
46-080 Chróścice
Polska

The company has the technical equipment, qualified personnel and welding technologies to ensure proper production and control of welded products.

The scope of the certification is defined in the annex to this certificate.

Certificate No. TNP-3834-0266-2024

The certificate is valid until: 27.10.2027

Katowice, 28.10.2024

Certifier
Zbigniew Grzybacz

TÜV NORD Polska Sp. z o.o.
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40-085 Katowice
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AC 103

Product Certification Body
accredited by PCA, No. AC 103

TÜVNORDGROUP

Annex

to certificate no. TNP-3834-0266-2024

PN-EN ISO 3834-2:2021-09

Manufacturer: **Metal-MR Sp. z o.o.**, ul. Cebuli 12a, 46-080 Chróścice, Polska
 Manufacturing site: **Metal-MR Sp. z o.o.**, ul. Cebuli 12a, 46-080 Chróścice, Polska
 Date of issue: **28.10.2024**

1. Scope of certification

Processes related to welding of metallic materials according to PN-EN ISO 3834-2:2021-09 standard in the field of carrying steel structures.

2. Material groups (according to ISO/TR 15608:2017)

1.1., 1.2. ReH ≤ 355 [MPa]; 8.1; 22.1, 22.2, 22.3, 22.4

3. Welding processes and related material groups

Welding processes (acc. to PN-EN ISO 4063:2023-10) with degree of mechanization (manual, partly mechanized, mechanized, automatic, robotic)

135, MAG welding with solid wire electrode; partly mechanized
131, MIG welding with solid wire electrode; partly mechanized
141, TIG Tungsten inert gas welding, manual

Material groups (acc. to ISO/TR 15608:2017)

1.1., 1.2. ReH ≤ 355 [MPa]
 22.1, 22.2, 22.3, 22.4
 8.1, 22.1, 22.2, 22.3, 22.4

4. Responsible welding coordinators

Name	Qualification	Scope of competence and level of qualifications*
Dariusz Masłoń	IWE	Responsible welding coordinator IWE (C)

* The level of knowledge complies with PN-EN ISO 14731:2019-05 B, S or C